

BLUE

Dart Aerospace Ltd.

Date: Tuesday, 14/10/2008 1:10:44 PM
 User: Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : BLUE
 Job Number : 42575
 Estimate Number : 10804
 P.O. Number :
 This Issue : 14/10/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : SMALL / MED FAB
 Previous Run : 36878
 Part Number : D29322 D2933-1
 Drawing Number : D29322
 Project Number :
 Drawing Revision :
 Material :
 Due Date : 31/10/2008 Qty: 2 Um: Each
 Written By :
 Checked & Approved By : JUD 08 10 14
 Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STK:

2 X D2933-1 UPB 41722

RT 08-10-20

2.0 D29322 D2933-1 Saddle RH Out, 206



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 unpainted

3.0 SPRAY PAINTING SPRAY PAINTING



Comment: -PRIME
 -PAINT DELFLEET BLUE
 -CLEAR DELFLEET

MA 08 10 08

(2)

4.0 QC14 INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

RT 08-11-10

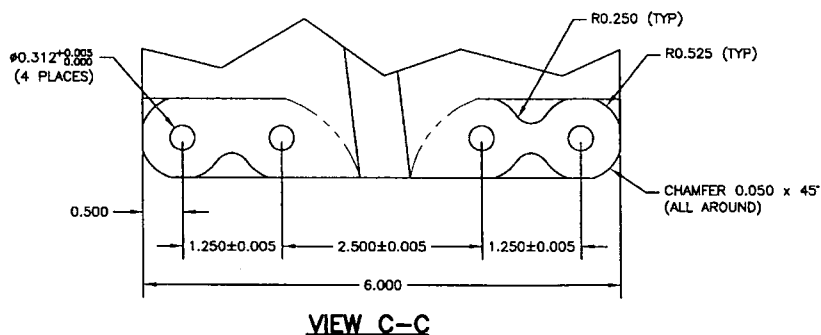
5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 ID & STK USING NEW B/N

57421

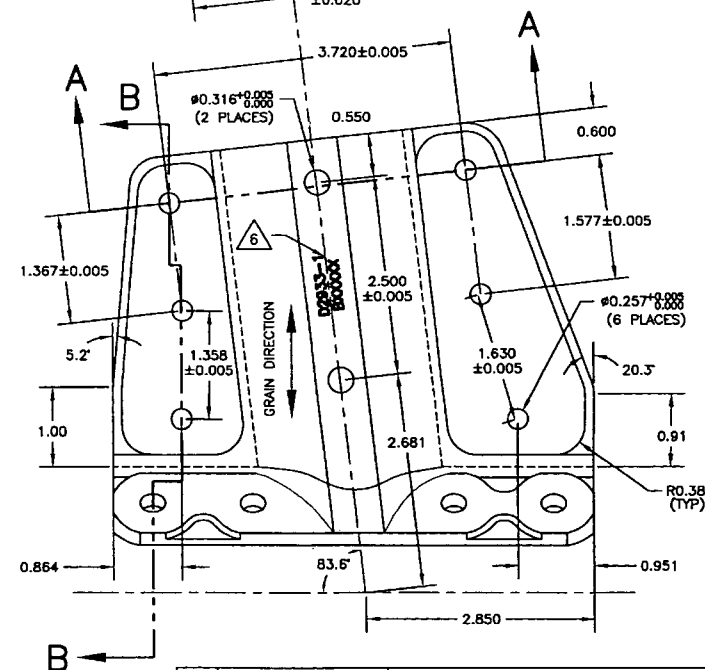
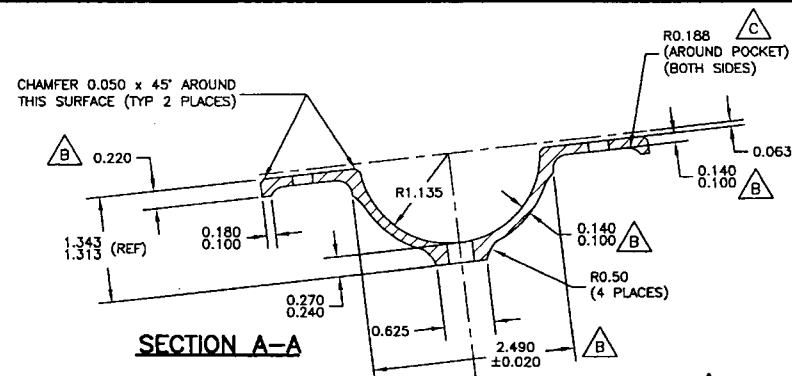
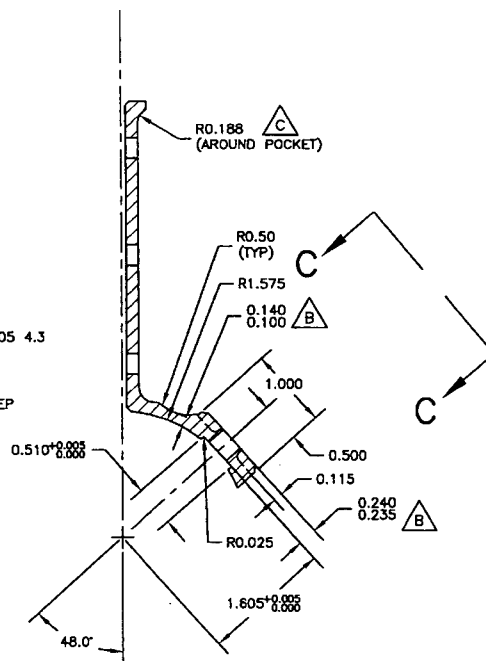
PCD/11/10 (2)



D2933-1 LH SADDLE (SHOWN)
D2933-2 RH SADDLE (OPPOSITE)

NOTES:

- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)
 (MAKE FROM D6101-001 SADDLE BILLET, 7075)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP



C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.10.29	NEW ISSUE
DESIGN	DRAWN BY	DART DART AEROSPACE USA, INC.
CHECKED	APPROVED	D2933
DATE	06.11.09	SADDLE INSIDE

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REV. C
 SHEET 1 OF 1
 SCALE

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 NO. 42515

RELEASED
 07.02.12